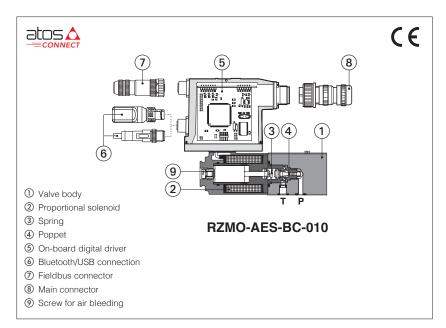


Digital proportional relief valves

direct, without transducer



RZMO-A, RZMO-AEB, RZMO-AES

Poppet type, direct, digital proportional relief valves for pressure open loop controls.

A to be coupled with off-board driver.

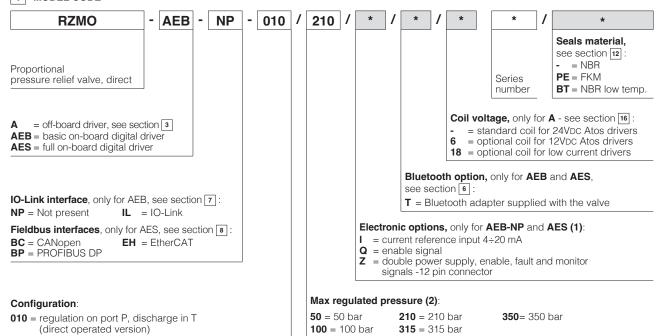
AEB basic execution, with on-board digital driver, with analog reference signal or IO-Link interface for digital reference signals, valve settings, and real-time diagnostics.

AES full execution, with on-board digital driver which includes also fieldbus interfaces for digital reference signals, valve settings, and real-time diagnostics.

For AEB and AES, Bluetooth/USB connection is always present for valve settings via mobile App and Atos PC software.

Size: **06** - ISO 4401 Max flow: **4 l/min** Max pressure: **350** bar

1 MODEL CODE



- (1) Possible combined options: IQ, IZ (/T Bluetooth adapter option can be combined with all other options)
- (2) Special execution with max regulated pressure 500 bar available on request

2 HYDRAULIC SYMBOLS



3 OFF-BOARD ELECTRONIC DRIVERS - only for A

Drivers model	E-MI-AC-01F		E-MI-AS-IR		E-BM-AS-PS		E-BM-AES
Туре	Analog		Digital				
Voltage supply (VDC)	12	24	12	24	12	24	24
Valve coil option	/6	std	/6	std	/6	std	std
Format	plug-in to		to solenoid		DIN-rail panel		panel
Tech table	G	010	GC)20	GC	30	GS050

4 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-SETUP programming software.

5 VALVE SETTINGS AND PROGRAMMING TOOLS - see tech. table GS500

5.1 Atos CONNECT mobile App

Free downloadable App for smartphones and tablets which allows quick access to valve main functional parameters and basic diagnostic information via Bluetooth, thus avoiding physical cable connection and significantly reducing commissioning time.

Atos CONNECT supports Atos digital valve drivers equipped with E-A-BTH adapter or with built-in Bluetooth. It does not support valves with p/Q control or axis controls.









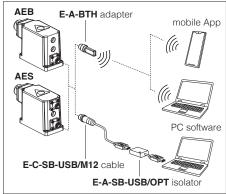
5.2 E-SW-SETUP PC software

Free downloadable software for PC allows to set all valve functional parameters and to access complete diagnostic information of digital valve drivers via Bluetooth/USB service port. Atos E-SW-SETUP PC software supports all Atos digital valve drivers and it is available at www.atos.com in MyAtos area.



WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of E-A-SB-USB/OPT isolator adapter is highly recommended for PC protection

Bluetooth or USB connection



6 BLUETOOTH OPTION - see tech. table GS500

T option adds Bluetooth® connectivity to Atos valve drivers thanks to E-A-BTH adapter, which can be left permanently installed on-board, to allow the Bluetooth connection with the valve drivers at any time. E-A-BTH adapter can also be purchased separately and used to connect with any supported Atos digital product.

Bluetooth connection to the valve can be protected against unauthorised access by setting a personal password. The adapter leds visually indicates the status of valve driver and Bluetooth connection.



7 IO-LINK - only for AEB, see tech. table GS520

IO-Link allows low cost digital communication between the valve and machine central unit. The valve is directly connected to a port of an IO-Link master (point-to-point connection) via low-cost unshielded cables for digital reference, diagnostic and settings. The IO-Link master works as a hub exchanging this information with the machine central unit via fieldbus.

8 FIELDBUS - only for AES, see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

9 GENERAL CHARACTERISTICS

Assembly position	Any position				
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 – Flatness ratio 0,01/100				
MTTFd valves according to EN ISO 13849	150 years, for further details see technical table P007				
Ambient temperature range	A: Standard = -20° C \div + 70° C /PE option = -20° C \div + 70° C /BT option = -40° C \div + 60° C AEB, AES: Standard = -20° C \div + 60° C /PE option = -20° C \div + 60° C /BT option = -40° C \div + 60° C				
Storage temperature range	A:Standard = -20° C \div +80°C/PE option = -20° C \div +80°C/BT option = -40° C \div +70°CAEB, AES:Standard = -20° C \div +70°C/PE option = -20° C \div +70°C/BT option = -40° C \div +70°C				
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing for AEB and AES)				
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h				
Vibration resistance	See technical table G004 (for AEB and AES)				
Compliance	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006				

10 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		RZMO-*-010	
Max regulated pressure	[bar]	50; 100; 210; 315; 350	
Max pressure at port P	[bar]	350	
Max pressure at port T	[bar]	210	
Min regulated pressure	[bar]	see min. pressure / flow diagram at section 13	
Max flow	[l/min]	4	
Response time 0-100% step (depending on installation) (1	Imell	≤70	
Hysteresis		≤ 1,5 [% of max pressure]	
Linearity		≤3,0 [% of max pressure]	
Repeatability		≤2,0 [% of max pressure]	

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 3

(1) Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response

11 ELECTRICAL CHARACTERISTICS

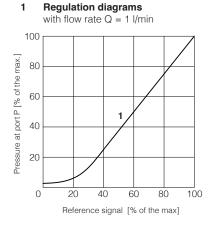
Power supplies	Nominal Rectified and filtered	: +24 VDC d : VRMS = 20 ÷ 32 \	/MAX (ripple max 10 S	% VPP)	
Max power consumption	A = 30 W	AEB , AES = 50 W		,	
Coil voltage code	standa	rd	option /6		option /18
Max. solenoid current	2,6 A		3,25 A		1,5 A
Coil resistance R at 20°C	3 ÷ 3,3	Ω	2 ÷ 2,2 Ω		13 ÷ 13,4 Ω
Analog input signals	Voltage: range ±10 Current: range ±20) VDC (24 VMAX tolera) mA	, , , ,	pedance: Ri > 50 kg pedance: Ri = 500 g	
Monitor output	Output range:	voltage ±5 VDC @	max 5 mA		
Enable input	Range: 0 ÷ 9 VDC (OI	F state), 15 ÷ 24 VDC	(ON state), 9 ÷ 15 VDC	(not accepted); Input	impedance: Ri > 87 kΩ
Fault output		24 VDC (ON state ≅		pply]; OFF state $\cong 0$ ads)	V) @ max 50 mA;
Alarms		cted/short circuit, cab toring, power supplie		reference signal, ove	r/under temperature,
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account				
Protection degree to DIN EN60529	A = IP65; AEB , AES	S = IP66 / IP67 with m	ating connectors		
Duty factor	Continuous rating (E	D=100%)			
Tropicalization	Tropical coating on	electronics PCB			
Additional characteristics		ion of solenoid's curre everse polarity of pov		ontrol by P.I.D. with ra	pid solenoid switching;
Communication interface	USB Atos ASCII coding	IO-Link Interface and System Specification 1.1.3	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT IEC 61158
Communication physical layer	not insulated USB 2.0+USB OTG	SDCI class port B	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX
Recommended wiring cable	LiYCY shielded cab	les, see section 21			

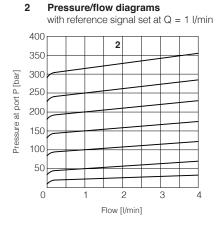
Note: a maximum time of 500 ms (depending on communication type) has to be considered between the driver energizing with the 24 Vpc power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

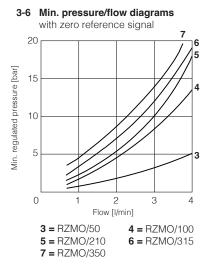
12 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

		NBR seals (standard) = -20° C \div $+60^{\circ}$ C ($+80^{\circ}$ C for A), with HFC hydraulic fluids = -20° C \div $+50^{\circ}$ C				
Seals, recommended fluid	temperature	FKM seals (/PE option) = -20° C $\div +80^{\circ}$ C				
		NBR low temp. seals (/BT option) = -40°C \div +60°C, with HFC hydraulic fluids = -20°C \div +50°C				
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s				
Max fluid	normal operation	ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at		
contamination level	longer life	ISO4406 class 16/14/11 NAS1638 class 5		www.atos.com or KTF catalog		
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard		
Mineral oils		NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524		
Flame resistant without wa	ter	FKM	HFDU, HFDR	ISO 12922		
Flame resistant with water		NBR, NBR low temp.	HFC	1 130 12922		

13 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)







Note: the presence of counter pressure at port T can affect the pressure regulation and the minimum pressure

14 ELECTRONIC OPTIONS - only for AEB-NP and AES

- I = This option provides 4 ÷ 20 mA current reference, instead of the standard 0 ÷ 10 VDC.
 Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.
 It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.
- Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's spool moves to rest position.

 The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle see 18.5 for signal specifications
- **Z** = This option provides, on the 12 pin main connector, the following additional features:

Fault output signal - see 18.6

Enable input signal - see above option /Q

Power supply for driver's logics and communication - see 18.2

15 POSSIBLE COMBINED OPTIONS

Electronic options: /IQ, /IZ

Note: /T Bluetooth adapter option can be combined with all other options

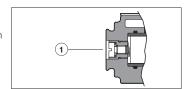
16 COIL VOLTAGE OPTIONS - only for A

- 6 = Optional coil to be used with Atos drivers with power supply 12 VDC.
- 18 = Optional coil to be used with electronic drivers not supplied by Atos.

17 AIR BLEEDING

At the first valve commissioning the air eventually trapped inside the solenoid must be bled-off through the screw 1 located at the rear side of the solenoid housing.

The presence of air may cause pressure instability and vibrations.



18 POWER SUPPLY AND SIGNALS SPECIFICATIONS - only for AEB-NP and AES

Generic electrical output signals of the valve (e.g., fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and componentshydraulics, ISO 4413).

For AEB-IL signals see section

18.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers. In case of separate power supply see 18.2.

A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

18.2 Power supply for driver's logic and communication (VL+ and VL0) - only for /Z option

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 µF/40 V capacitance to three phase rectifiers.

The separate power supply for driver's logic on pin 9 and 10, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

18.3 Reference input signal (INPUT+)

The driver controls in closed loop the current to the valve proportionally to the external reference input signal.

Reference input signal is factory preset according to selected valve code, defaults are 0 ÷ 10 Vpc for standard and 4 ÷ 20 mA for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 Vpc or ± 20 mA. Drivers with fieldbus interface (BC, BP, EH) can be software set to receive reference signal directly from the machine control unit (fieldbus reference). Analog reference input signal can be used as on-off commands with input range 0 ÷ 24Vpc.

18.4 Monitor output signal (MONITOR)

The driver generates an analog output signal (MONITOR) proportional to the actual coil current of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, default settings is 0 ÷ 5 Vpc (1V = 1A).

Output signal can be reconfigured via software, within a maximum range of ±5 Vpc.

18.5 Enable input signal (ENABLE) - not for standard

To enable the driver, supply a 24 Vpc on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

18.6 Fault output signal (FAULT) - only for /Z option

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal broken for 4 ÷ 20 mA input, etc.). Fault presence corresponds to 0 Vpc, normal working corresponds to 24 Vpc.

Fault status is not affected by the Enable input signal.

19 IO-LINK SIGNALS SPECIFICATIONS - only for AEB-IL

19.1 Power supply for IO-Link communication (L+ and L-)

The IO-Link master provides dedicated 24 VDC power supply for IO-Link communication.

Maximum power consumption: 2 W

Internal electrical isolation of power L+, L- from P24, N24

19.2 Power supply for driver's logic and valve regulation (P24 and N24)

The IO-Link master provides dedicated 24 VDc power supply for valve regulation, logics and diagnostics.

Maximum power consumption: 50 W

Internal electrical isolation of power P24, N24 from L+, L-

19.3 IO-Link data line (C/Q)

C/Q signal is used to establish communication between IO-Link master and valve.

20 ELECTRONIC CONNECTIONS

20.1 Main connector signals - 7 pin (A1) Standard and /Q option - for AEB-NP and AES

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
Α	V+		Power supply 24 Vbc	Input - power supply
В	3 V0		Power supply 0 Vpc	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
		ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to V0	Input - on/off signal
D	D INPUT+		Reference input signal: ±10 V DC / ±20 mA maximum range Defaults are 0 ÷ 10 VDc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
Е	INPUT-		Negative reference input signal for INPUT+	Input - analog signal
F	MONITOR referred to: AGND V0		Monitor output signal: ±5 Vpc maximum range Default is 0 ÷ 5 Vpc (1V = 1A)	Output - analog signal Software selectable
G	EARTH		Internally connected to driver housing	

20.2 Main connector signals - 12 pin $\stackrel{\textstyle \triangle 2}{}$ /Z option - for AEB-NP and AES

PIN	/Z	TECHNICAL SPECIFICATIONS	NOTES
1	V+	Power supply 24 Vbc	Input - power supply
2	V0	Power supply 0 Vpc	Gnd - power supply
3	ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to VL0	Input - on/off signal
4	INPUT+	Reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are 0 ÷ 10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
5	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
6 MONITOR Monitor output signal: ±5 Vpc maximum range, referred to VL0 Default is 0 ÷ 5 Vpc (1V = 1A)			Output - analog signal Software selectable
7	NC	Do not connect	
8	NC	Do not connect	
9	VL+	Power supply 24 Vpc for driver's logic and communication	Input - power supply
10	0 VL0 Power supply 0 Vpc for driver's logic and communication Gnd - pow		Gnd - power supply
11	FAULT	Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
PE	EARTH	Internally connected to driver housing	

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

20.3 IO-Link connector signals - M12 - 5 pin - Coding A, port class B $\stackrel{\frown}{\mathbb{A}}$ only for AEB-IL

PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
1	L+	Power supply 24 Vpc for IO-Link communication	Input - power supply
2	P24	Power supply 24 Vpc for valve regulation, logics and diagnostics	Input - power supply
3	L-	Power supply 0 Vpc for IO-Link communication	Gnd - power supply
4	C/Q	IO-Link data line	Input / Output - signal
5	N24	Power supply 0 Vpc for valve regulation, logics and diagnostics	Gnd - power supply

20.4 Communication connectors - for **AEB** B and **AES** B - C

В	USB connector - M12 - 5 pin always present				
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	+5V_USB	Power supply			
2	ID	Identification			
3	GND_USB	Signal zero data line			
4	D-	Data line -			
5	D+	Data line +			

©2 BP fieldbus execution, connector - M12 - 5 pin (2)				
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)		
1	+5V	Termination supply signal		
2	LINE-A	Bus line (high)		
3	DGND	Data line and termination signal zero		
4	LINE-B	Bus line (low)		
5	SHIELD			

(1) Shield connection on connector's housing is recommended

(C1)	BC field	bus execution, connector - M12 - 5 pin (2)
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)
1	CAN_SHLD	Shield
2	NC	do not connect
3	CAN_GND	Signal zero data line
4	CAN_H	Bus line (high)
5	CAN_L	Bus line (low)

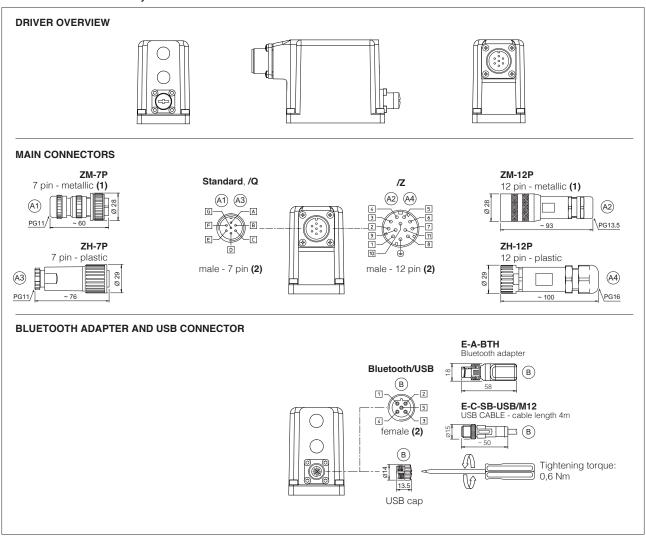
©3 (©3 ©4 EH fieldbus execution, connector - M12 - 4 pin (2)				
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)			
1	TX+	Transmitter			
2	RX+	Receiver			
3	TX-	Transmitter			
4	RX-	Receiver			
Housing	SHIELD				

(2) Only for AES execution

${\bf 20.5~Solenoid~connection}$ - only for ${\bf A}$

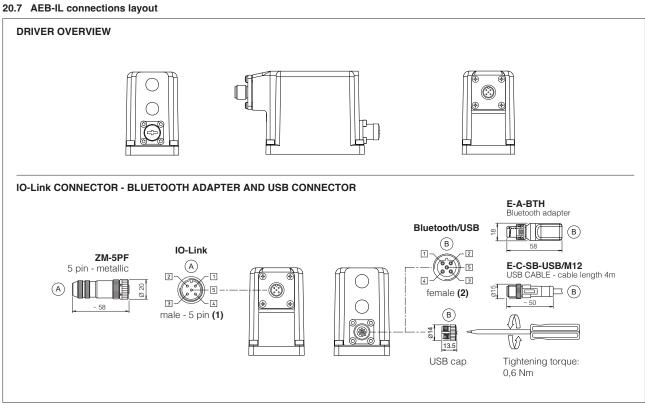
PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code 666	
1	COIL	Power supply	250	
2	COIL	Power supply		
3	GND	Ground		

20.6 AEB-NP connections layout



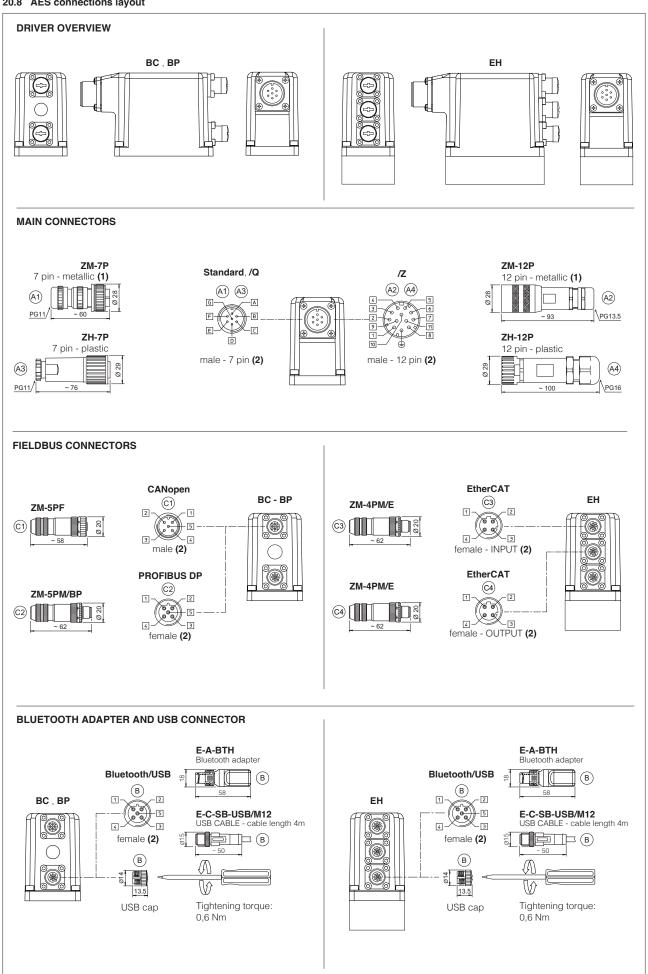
(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements

(2) Pin layout always referred to driver's view



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements

(2) Pin layout always referred to driver's view



21 CONNECTORS CHARACTERISTICS - to be ordered separately

21.1 Main connectors - 7 pin - for AEB-NP and AES

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS		
CODE	A1 ZM-7P	A3 ZH-7P		
Туре	7pin female straight circular	7pin female straight circular		
Standard	According to MIL-C-5015	According to MIL-C-5015		
Material	Metallic	Plastic reinforced with fiber glass		
Cable gland	PG11	PG11		
Recommended cable	LiYCY 7 x 0,75 mm ² max 20 m (logic and power supply) or LiYCY 7 x 1 mm ² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)		
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm2- available for 7 wires		
Connection type	to solder	to solder		
Protection (EN 60529)	IP 67	IP 67		

21.2 Main connectors - 12 pin - for AEB-NP and AES

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS (A4) ZH-12P		
CODE	(A2) ZM-12P			
Type 12pin female straight circular		12pin female straight circular		
Standard DIN 43651		DIN 43651		
Material Metallic		Plastic reinforced with fiber glass		
Cable gland	PG13,5	PG16		
Recommended cable	LiYCY 12 x 0,75 mm² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm² max 40 m (logic) LiYY 3 x 1mm² max 40 m (power supply)		
Conductor size	0,5 mm² to 1,5 mm² - available for 12 wires	0,14 mm² to 0,5 mm² - available for 9 wires 0,5 mm² to 1,5 mm² - available for 3 wires		
Connection type to crimp		to crimp		
Protection (EN 60529) IP 67		IP 67		

CONNECTOR TYPE	IL IO-Link		
CODE	A ZM-5PF		
Туре	5pin female straight circular		
Standard	M12 coding A – IEC 61076-2-101		
Material	Metallic		
Cable gland	Pressure nut - cable diameter 6÷8 mm		
Recommended cable	5 x 0,75 mm² max 20 m		
Connection type	screw terminal		
Protection (EN 60529)	IP 67		

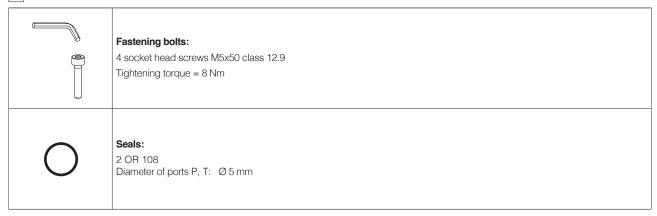
21.4 Fieldbus communication connectors - only for AES

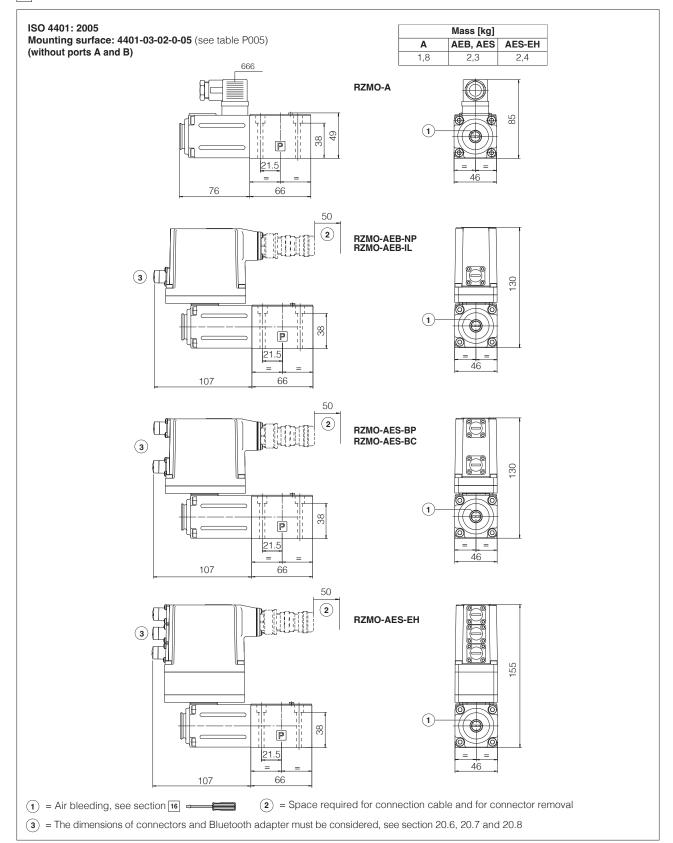
,						
CONNECTOR TYPE	NNECTOR TYPE BC CANopen (1)		BP PROFIBUS DP (1)		EH EtherCAT (2)	
CODE	©1 ZM-5PF	©2) ZM-5PM	C1 ZM-5PF/BP	©2 ZM-5PM/BP	C1 C2	ZM-4PM/E
Туре	5 pin female straight circular	5 pin male straight circular	5 pin female straight circular	5 pin male straight circular		4 pin male straight circular
Standard	M12 coding A –	IEC 61076-2-101	M12 coding B – IEC 61076-2-101		M12 coding D – IEC 61076-2-101	
Material	Me	tallic	Metallic			Metallic
Cable gland	Pressure nut - cab	le diameter 6÷8 mm	Pressure nut - cable diameter 6÷8 mm		Pressure nut - cable diameter 4÷8 mm	
Cable	able CANbus Standard (DR 303-1)		PROFIBUS DP Standard		Ethe	ernet standard CAT-5
Connection type	Connection type screw terminal		screw terminal		terminal block	
Protection (EN 60529)	on (EN 60529) IP67		IP 67		IP 67	

(1) E-TRM-** terminators can be ordered separately - see tech table $\ensuremath{\mathbf{GS500}}$

(2) Internally terminated

22 FASTENING BOLTS AND SEALS





24 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics	K800	Electric a	and electronic connectors	
FS900	FS900 Operating and maintenance information for proportional valves		Mounting surfaces for electrohydraulic valves		
G010	E-MI-AC analog driver	QB200	Quicksta	rt for AEB valves commissioning	
G020	E-MI-AS-IR digital driver	QF200	Quicksta	rt for AES valves commissioning	
G030	E-BM-AS digital driver	E-MAN-	MI-AS	E-MI-AS-IR user manual (off-board)	
GS050	E-BM-AES digital driver	E-MAN-	BM-AS	E-BM-AS user manual (off-board)	
GS500	Programming tools	E-MAN-	BM-AES	E-BM-AES user manual (off-board)	
GS510	Fieldbus	E-MAN-	RI-AEB	AEB user manual	
GS520	IO-Link interface	E-MAN-	RI-AES	AES user manual	