### 41 630/121 ED





### DSC\* HYDRAULIC OPERATED DIRECTIONAL CONTROL VALVE

SUBPLATE MOUNTING DSC3 ISO 4401-03 DSC5 ISO 4401-05

p max (see performances table)Q nom (see performances table)

#### **OPERATING PRINCIPLE**



- DSC3 and DSC5 are directional control valves, hydraulic operated, available in versions with 3 or 4 ports, with several spools and with mounting interface according to ISO 4401-03 and ISO 4401-05.
- It is available with 2 or 3 positions with return spring, or with two positions with mechanical detent.
- The valve body is made with high strength iron castings provided with wide internal passages in order to minimize the flow pressure drop.

#### PERFORMANCES

(measured with mineral oil of viscosity 36cSt at 50°C)

		DSC3	DSC5	
Maximum working pressure: - P- A - B ports - T port	bar	350 25	320 25	
Piloting pressure - min - max	bar	15 ( <b>NOTE</b> ) 210		
Nominal flow rate	l/min	75	150	
Ambient temperature range	°C	-20 / +60		
Fluid temperature range	°C	-20 / +80		
Fluid viscosity range	cSt	10 ÷ 400		
Fluid contamination degree	According to ISO 4406:1999 class 20/18/15			
Recommended viscosity	cSt	cSt 25		
Mass: single operation valve double operation valve	kg	1.3 1.7	3.6 4.2	

**NOTE**: The pilot pressure must be at least 15 bar higher than the back pressure on the T line: to allow the spool to quickly return to the central position, the pilot pressure must drop rapidly to 0 bar.

The return spring of the plunger generates a minimum backpressure of 0.5 bar on the pilot line.

#### **1 - IDENTIFICATION CODE**



#### 2 - MOUNTING SURFACES





DSC5



#### **3 - HYDRAULIC FLUIDS**

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V).

For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

# D

# DSC\*

#### 4 - SPOOL TYPE



Besides the diagrams shown, which are the most frequently used, other special versions are available: consult our technical department for their identification and operating limits.

## DSC\*

#### 5 - PRESSURE DROPS AP-Q

(values obtained with viscosity 36 cSt at 50 °C)

5.1 - DSC3



#### PRESSURE DROPS WITH VALVE IN ENERGIZED POSITION

	FLOW DIRECTION			
SPOOL TYPE	P→A	P→B	A→T	B→T
	C	URVES (	ON GRAF	νН
S1, SA1, SB1	2	2	3	3
S2, SA2, SB2	1	1	3	3
S3, SA3, SB3	3	3	1	1
S4, SA4, SB4	4	4	4	4
TA, TB	3	3	3	3
TA02, TB02	2	2	2	2
TA23, TB23	3	3		
RK	2	2	2	2

#### PRESSURE DROPS WITH VALVE IN DE-ENERGIZED POSITION

	FLOW DIRECTION				
SPOOL TYPE	P→A	Р→В	A→T	B→T	P→T
	CURVES ON GRAPH				
S2, SA2, SB2					2
S3, SA3, SB3			3	3	
S4, SA4, SB4					3

#### PRESSURE DROPS WITH VALVE IN ENERGIZED POSITION

	FLOW DIRECTION				
SPOOL TYPE	P→A	Р→В	A→T	B→T	
	C	CURVES ON GRAPH			
S1, SA1, SB1	2	2	1	1	
S2, SA2, SB2	3	3	1	1	
S3, SA3, SB3	3	3	2	2	
S4, SA4, SB4	1	1	2	2	
TA, TB	3	3	2	2	
TA23, TB23	4	4			
RK	3	3	2	2	

#### PRESSURE DROPS WITH VALVE IN DE-ENERGIZED POSITION

	FLOW DIRECTION				
SPOOL TYPE	P→A	P→B	A→T	B→T	P→T
	CURVES ON GRAPH				
S2, SA2, SB2					4
S3, SA3, SB3			5	5	
S4, SA4, SB4					4

#### 5.2 - DSC5



### 6 - OPERATING LIMITS

The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm, with mineral oil viscosity 36 cSt at 50 °C and filtration according to ISO 4406:1999 class 18/16/13.



SPOOL TYPE	CURVE	
	P→A	P→B
S1, SA1, SB1	1	1
S2, SA2, SB2	2	2
S3, SA3, SB3	1	1
S4, SA4, SB4	2	2

CURVE	
P→A	P→B
1	1
2	2
1	1
3	3
	P→A 1 2 1

SPOOL TYPE	CURVE	
	P→A	P→B
S1, SA1, SB1	1	1
S2, SA2, SB2	1	1
S3, SA3, SB3	2	2
S4, SA4, SB4	3	3

SPOOL TYPE	CURVE	
	P→A	P→B
ТА, ТВ	1	1
TA23, TB23	2	2
RK	1	1

NOTE: The values indicated in the graphs are relevant to the standard valve. The operating limits can be considerably reduced if a 4-way valve is used with port A or B plugged or without flow.

## DSC\*

#### 7 - DSC3 - OVERALL AND MOUNTING DIMENSIONS



#### 8 - DSC5 - OVERALL AND MOUNTING DIMENSIONS



#### 9 - INSTALLATION

Configurations with centering and return springs can be mounted in any position; type RK valves - without springs and with mechanical detent - must be mounted with the longitudinal axis horizontal.

Valve fixing is by means of screws or tie rods, with the valve mounted on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing. If the minimum values of planarity and/or smoothness are not met, fluid leakage between valve and mounting surface can easily occur.



#### **10 - SUBPLATES**

(see cat. 51 000)

	DSC3	DSC5
With rear ports	PMMD-AI3G	PMD4-AI4G - thread 3/4" BSP
Type with side ports	PMMD-AL3G	PMD4-AL4G - thread 1/2" BSP
Thread of ports P, T, A, B	3/8" BSP	



#### **DUPLOMATIC MS Spa**

via Mario Re Depaolini, 24 | 20015 Parabiago (MI) | Italy T +39 0331 895111 | E vendite.ita@duplomatic.com | sales.exp@duplomatic.com duplomaticmotionsolutions.com