

## Technical Data

Accuracy: Refer to the list of specifications  
 Resolution\*: .00005" / 0.001mm or 0.001mm  
 Graduation\*\*: .0001" or 0.01mm  
 Parallelism: .00012" / 3µm for models up to 3" / 75mm  
 (3+R/100)µm for models over 75mm,  
 R=max. range (mm) .00016" for 4" models

Display\*: LCD  
 Battery\*: SR44 (1 pc.), **938882**  
 Battery life\*: Approx. 2.4 years under normal use  
 \*Digital models \*\*Analog models

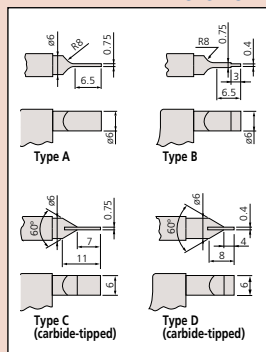
## Function of Digital Model

Origin-set, Zero / ABS, Data hold, Data output,  
 inch/mm conversion (on inch/metric models only)  
 Function lock  
 Alarm: Low voltage, Counting value composition error

## Optional Accessories for Digital Model

**05CZA662**: SPC cable with data switch (1m / 40")  
**05CZA663**: SPC cable with data switch (2m / 80")  
**937387**: SPC cable for Quickmike type (1m / 40")  
**965013**: SPC cable for Quickmike type (2m / 80")

## TYPE AND DIMENSIONS



# Blade Micrometers

## SERIES 422,122 — Non-Rotating Spindle Type

### FEATURES

- The anvil and the spindle have a blade for measuring the groove diameter of shafts, keyways and other hard-to-reach areas.
- With ratchet stop for constant force.
- Non-slip grip finish (digital models).
- Speedy spindle feed of .4"/10mm /rev. (Quickmike type).
- With a standard bar except 0 - 1" and 0 -25mm model.
- Supplied in fitted plastic case.

### Quickmike type



## SPECIFICATIONS

Metric		Digital model			
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.001mm	<b>422-230-30</b>	±3µm	Type A	365
		<b>422-260-30</b>	±3µm	Type B	365
		<b>422-270-30</b>	±3µm	Type C	365
		<b>422-271-30</b>	±3µm	Type D	365
25 - 50mm	0.001mm	<b>422-231-30</b>	±3µm	Type A	565
		<b>422-261-30</b>	±3µm	Type B	565
50 - 75mm	0.001mm	<b>422-232-30</b>	±3µm	Type A	465
75 - 100mm	0.001mm	<b>422-233-30</b>	±4µm	Type A	580

Metric		Quickmike type		
Range	Resolution	Order No.	Accuracy	Mass (g)
0 - 30mm	0.001mm	<b>422-411</b>	±3µm	350
25 - 55mm	0.001mm	<b>422-412</b>	±3µm	490

Metric					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 25mm	0.01mm	<b>122-101</b>	±3µm	Type A	260
		<b>122-111</b>	±3µm	Type B	260
		<b>122-161</b>	±3µm	Type C	275
		<b>122-141</b>	±3µm	Type D	275
25 - 50mm	0.01mm	<b>122-102</b>	±3µm	Type A	300
		<b>122-112</b>	±3µm	Type B	300
		<b>122-162</b>	±3µm	Type C	315
		<b>122-142</b>	±3µm	Type D	315
50 - 75mm	0.01mm	<b>122-103</b>	±3µm	Type A	360
75 - 100mm	0.01mm	<b>122-104</b>	±4µm	Type A	525
100 - 125mm	0.01mm	<b>122-105</b>	±4µm	Type A	670
125 - 150mm	0.01mm	<b>122-106</b>	±4µm	Type A	775
150 - 175mm	0.01mm	<b>122-107</b>	±5µm	Type A	950
175 - 200mm	0.01mm	<b>122-108</b>	±5µm	Type A	1140

Inch/Metric		Digital model			
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1" / 0 - 25.4mm	.00005" / 0.001mm	<b>422-330-30</b>	±.00015"	Type A	365
		<b>422-360-30</b>	±.00015"	Type B	365
		<b>422-370-30</b>	±.00015"	Type C	365
		<b>422-371-30</b>	±.00015"	Type D	365
1 - 2" / 25.4 - 50.8mm	.00005" / 0.001mm	<b>422-331-30</b>	±.00015"	Type A	565
		<b>422-361-30</b>	±.00015"	Type B	565
2 - 3" / 50.8 - 76.2mm	.00005" / 0.001mm	<b>422-332-30</b>	±.00015"	Type A	465
3 - 4" / 76.2 - 101.6mm	.00005" / 0.001mm	<b>422-333-30</b>	±.0002"	Type A	580

Inch/Metric		Quickmike type			
Range	Resolution	Order No.	Accuracy	Remarks	Mass (g)
0 - 1.2" / 0 - 30.48mm	.00005" / 0.001mm	<b>422-421</b>	±.00015"	Type A	350
1 - 2.2" / 25.4 - 55.88mm	.00005" / 0.001mm	<b>422-422</b>	±.00015"	Type A	490

Inch					
Range	Graduation	Order No.	Accuracy	Remarks	Mass (g)
0 - 1"	.0001"	<b>122-125</b>	±.00015"	Type A	260
		<b>122-135</b>	±.00015"	Type B	260
		<b>122-151</b>	±.00015"	Type D	275
1 - 2"	.0001"	<b>122-126</b>	±.00015"	Type A	300
2 - 3"	.0001"	<b>122-127</b>	±.00015"	Type A	360
3 - 4"	.0001"	<b>122-128</b>	±.0002"	Type A	525