

Small Hole Gage Set

SERIES 154

FEATURES

- Used with an outside micrometer for measuring inside diameter of bores.
- 4 sizes of gages are supplied in a fitted pouch.
- Extra long for gaging deep and shallow holes, slots and similar workpieces.
- Gaging surface is fully hardened to ensure long tool life.



154-901

DIMENSIONS

Unit: mm

Order No.	L	a	b
154-101 / 154 - 105	90	22.5	5.5
154-102 / 154 - 106	97.6	30	5.5
154-103 / 154 - 107	102.8	35	8.5
154-104 / 154 - 108	108	40	8.5

SPECIFICATIONS

Metric		
Total range	Set Order No.	Assortment of gages
ø3 - 13mm (4-gage set)	154-902	ø3 - 5mm gage (154-101) ø5 - 7.5mm gage (154-102) ø7.5 - 10mm gage (154-103) ø10 - 13mm gage (154-104)

Inch		
Total range	Set Order No.	Assortment of gages
.125" - .5" DIA. (4-gage set)	154-901	.125" - .2" DIA. gage (154-105) .2" - .3" DIA. gage (154-106) .3" - .4" DIA. gage (154-107) .4" - .5" DIA. gage (154-108)

Telescoping Gage Set

SERIES 155

FEATURES

- Spring-loaded plunger expands within the bore (or groove), allowing determination of the internal diameter (or groove width).
- With a knurled clamp.
- Supplied in a fitted pouch.



155-903

DIMENSIONS

Unit: mm

Order No.	L	a	b	c
155-127 / 155 - 121	110	4	3	5
155-128 / 155 - 122	110	5	3.5	5.5
155-129 / 155 - 123	110	5	3.5	5.5
155-130 / 155 - 124	150	7.5	6	8
155-131 / 155 - 125	150	7.5	6	8
155-132 / 155 - 126	150	7.5	6	8

SPECIFICATIONS

Metric		
Total range	Set Order No.	Included in set
8 - 150mm (6-gage set)	155-905	8 - 12.7mm gage (155-127) 12.7 - 19mm gage (155-128) 19 - 32mm gage (155-129) 32 - 54mm gage (155-130) 54 - 90mm gage (155-131) 90 - 150mm gage (155-132)

Inch		
Total range	Set Order No.	Included in set
.313" - 6" (6-gage set)	155-903	.313" - .5" gage (155-121) .5" - .75" gage (155-122) .75" - 1.25" gage (155-123) 1.25" - 2.125" gage (155-124) 2.125" - 3.5" gage (155-125) 3.5" - 6" gage (155-126)
.50" - 6" (5-gage set)	155-904	155-122, 155-123, 155-124, 155-125, 155-126
.315" - 2.125" (4-gage set)	155-907	155-121, 155-122, 155-123, 155-124